



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3400-38-1
Job Sheet 201069



Part No: RBW109-3400-38-1

Job Qty: 2 pcs

Part Name: Tool Assembly, Freewheel Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/19

Job Tracking No:

Due Date: 10/8/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW109-3400-38-1 Rev 2 IPP Rev. A 19.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		10/8/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs		10/8/19	0.00	0.00	Packaging 2 - 1 - B4B		DP 0107 01 130
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP 0107 01 130
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221758



Part: RBW109-3400-38-1

Job No: 201069

Serial No/Batch: S221758

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/10/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	10/8/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
						OCT 11 2019
130	Packaging 3-1 - Stock - B4B	2 pcs ✓	10/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	5A085
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	2 pcs ✓	10/8/19	0.00 0.00	QC 21 - SA - 21 ✓	DAS 21 5A085
					QC 21 - SA - 70	9-89
						OCT 11 2019
Part Op 100 - Issue P/O to ARROW TECH MACHINE WORKS ; P/O #B044579 - Manufacture RBW109-3400-38-1 as per						
Descriptions: DWG. -Certificate of Conformity is required						
110 - Certificate of Conformity is required						
120 - QC6- All purchased or subcontracted products						
130 - Identify as per dwg & Stock Location: _____						
140 - QC21- Final Inspection - Work Order Release						

x2 hlm 24 SEP 2019

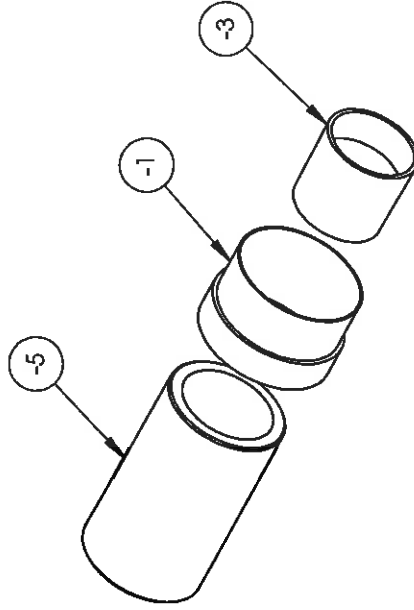
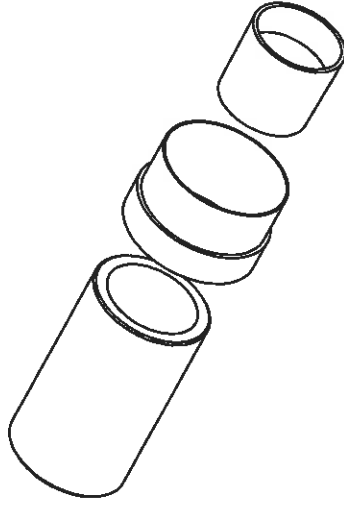
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW109-3400-38-1p	TOOL ASSEMBLY, FREEWHEEL INSTALLATION	2 pcs (1 ea)	100-Purchasing	59-21756
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW109-3400-38-1p	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/24/19 11:28 AM dart.lussier.patrick

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0152	UPDATED TO NEW DRAFTING STANDARD. -1 CHD NOTE WAS ENGRAVE "RBW109-3400-38-1-3" IS ENGRAVE P/N. CHD FINISH WAS CAD PLATE SPEC ASTM B633 TYPE 1 SC2. -3 CHD NOTE WAS ENGRAVE "RBW109-3400-38-1-5" IS ENGRAVE P/N. -5 CHD NOTE WAS ENGRAVE "RBW109-3400-38-1" S/N. "MADE IN USA IS ENGRAVE T/N. S/N. "MADE IN USA".	6/20/2017	RJC	JAG



NOTES:

- 1) REF. AGUSTA T/N:109-3400-38-1.
- 2) USED ON: AW109K2, AW109E, AW109A, AW109A11, AW109C.



TITLE TOOL ASSY, FREEWHEEL INSTL

DWG NO.	RBW109-3400-38-1	REV	2
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
REAT	XXX ± .000 FRACTIONS ± 1/8		
TREAT	XX ± .01 ANGLES ± °		
FINISH	X SURFACES = 125		
SPEC	1. BREAK ALL SHARP EDGES BY 1/4" OR OTHER		
DRAWN BY:	MARPET	2. DIMENSIONAL LIMITS APPLY	
CHECKED:	DD 06/22/2017	3. INTERPRET DIM AND TOL PER	
OPPS APPR:	AA 06/26/2017	ASME Y14.5M-2009	
QA APPR:	JL 06/28/2017	USED ON MODEL	
APPROVED:	JAG 07/03/2017	SEE NOTE	
SCALE	1:4	DATE	6/13/2013
		SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	BUSHING, SLEEVE	SP		2
			-3	1	BODY	6061		3
			-5	1	PULLER	6061		4



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044579**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044579

PO Date: 9/24/19

Due Date: 10/8/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201069	RBW109-3400-38-1p			TOOL ASSEMBLY, FREEWHEEL INSTALLATION REV 2 3 pcs = 1 Kit	Firmed -		10/8/19	2 pcs	0 pcs	2 pcs	\$786.14/pcs	\$1,572.28
Grand Total:													\$1,572.28

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/24/19 11:37 AM dart.lussier.patrick

PACKING SLIP


Arrow Tech Machine Works
29751 E. Enid Road Unit C
Eugene, OR 97402
(541) 780-6938

Packing Slip Number

749

Date:

10/8/2019

Ship Via: FED-EX

PO#:

HB044579

Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Quantity

2

Item

TOOL ASSEMBLY, FREEWHEEL
INSTALLATION

Part Number

RBW109-3400-38-1

RECEIVED

OCT 10 2019

DART AEROSPACE LTD.

Received by:

Checked by: *AMP*

Packaged by: *J.M.L*

Page Number:



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044579

Dated: 10/8/2019

Our Order / Job No: AWT-HB044579

Order Qty: 2

Part Name: TOOL ASSEMBLY, FREEWHEEL INSTALLATION

Part Number RBW109-3400-38-1

Lot Size: N/A Ship Date: 10/8/2019

DAS
81
9-89

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW109-3400-38-1 Rev: 2

Material Size and Type: -1/ 1144 S/P; -3, -5/ 6061 ALUM.

Material Specifications: S/P: ASTM A108; ALUM.: ASTM B221

Heat Treatment: N/A

Plating/Finish: ZINC PLATE: ASTM B633 TYPE I, SC 2; CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 10/8/19

Signed: *Hemat-m field*

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com